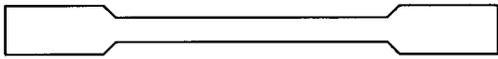
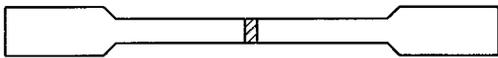


SEAMLESS BODY
SECTIONS REQUIRE ONLY
ONE PARENT METAL TEST

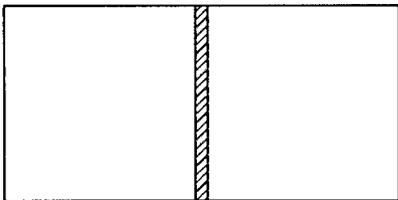
OPTIONAL
CONVEX HEAD



PARENT MATERIAL TEST
SAMPLE 1 & 3 & 5



WELD TENSILE TEST
SAMPLE 4



WELD BEND TEST
SAMPLE 2

THIS FIGURE ILLUSTRATES THE PROPER TENSILE
LOCATION FOR A 3 PIECE CYLINDER WITH THE HEADS
HAVING STRAIGHT SIDEWALL.

FIGURE #1